

Part Number: PT248-89190 (5 passenger 2nd Row)

Kit Contents

Item #	Quantity Reqd.	Description
1	1	Seat Cover
2		
3		


Vehicle Service Parts (may be required for reassembly)


Item #	Quantity Reqd.	Description
1		
2		
3		


Hardware Bag Contents


Item #	Quantity Reqd.	Description
1		
2		
3		


Legend


 **STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.

 **OPERATOR SAFETY:** Use caution to avoid risk of injury.

 **CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.

 **TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.

 **REVISION MARK:** This mark highlights a change in installation with respect to previous issue.

 **SAFETY TORQUE:** This mark indicates that torque is related to safety.

Additional Items Required For Installation

Item #	Quantity Reqd.	Description
1		
2		
3		

Conflicts

None

Recommended Tools

Personal & Vehicle Protection	Notes
Special Tools	Notes
None	
Installation Tools	Notes
Special Chemicals	Notes



General Applicability

MY19 and newer 4Runner models

Recommended Sequence of Application

Item #	Accessory
1	
2	
3	

*Mandatory

Procedure

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.


1. Align the Seat Cover

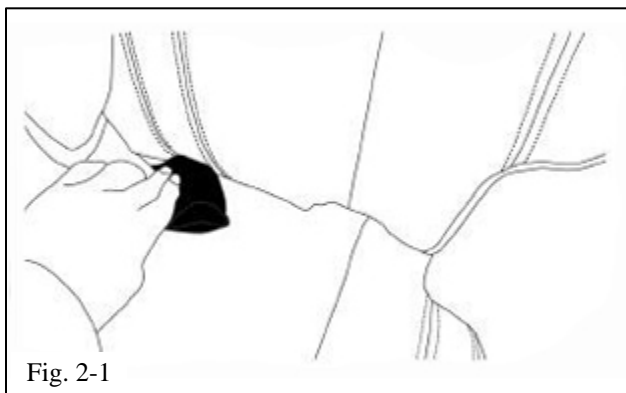
- (a) Align the seat protector over the second-row seat.
- (b) Locate the three (3) foam inserts between seat back and base on the back side of seat cover (Fig. 1-1).

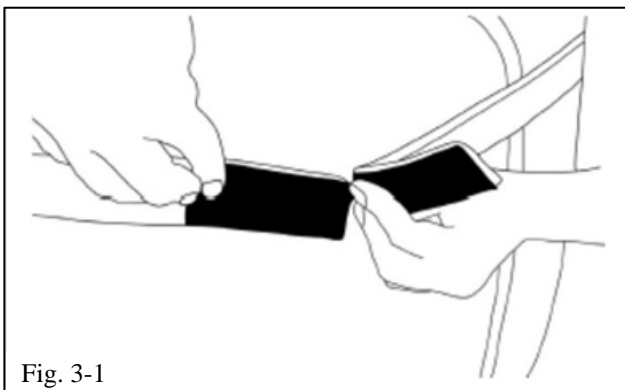
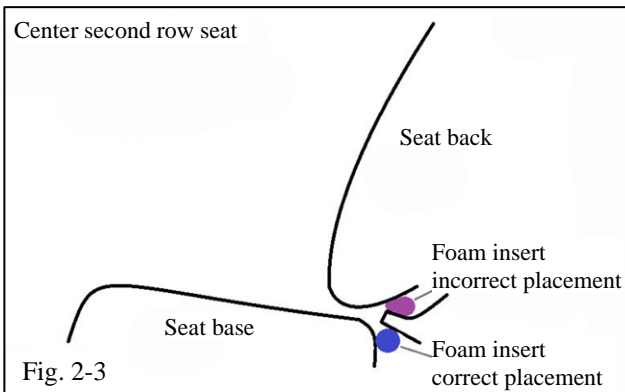
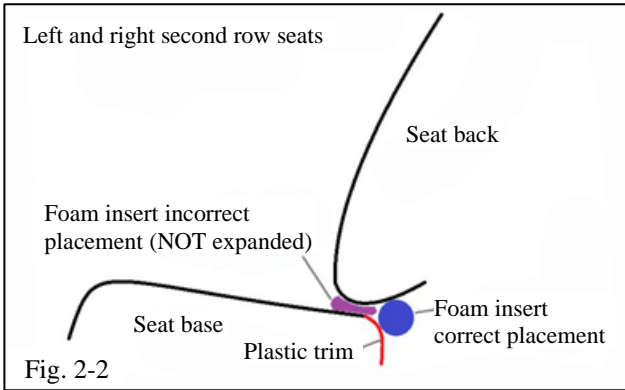


2. Insert the Foam Block

- (a) Push each foam insert into the crevice between the seat and seat back (Fig. 2-1).

-  (b) The foam inserts must be compressed, inserted, and allowed to re-expand to maintain proper retention.





⚠ NOTE: For the left and right seats, there are hard plastic panels in the seat crevice.

(c) Foam inserts must be placed behind the plastic panel to re-expand (Fig. 2-2).

(d) For the center seat, foam insert must be placed below the seat crevice obstruction, rather than above, for best retention (Fig. 2-3).

3. Attach the Seatback

(a) Attach the hook and loop straps around seatback, making sure the straps do not interfere with any seat components and child seat restraint anchor points on back of seats (Fig. 3-1).

⚠ NOTE: Be careful not to overtighten straps.

4. Attach the Headrest

- (a) Attach hook and loop straps around each rear headrest (Fig. 4-1 & 4-2).

⚠ NOTE: Be careful not to overtighten straps.

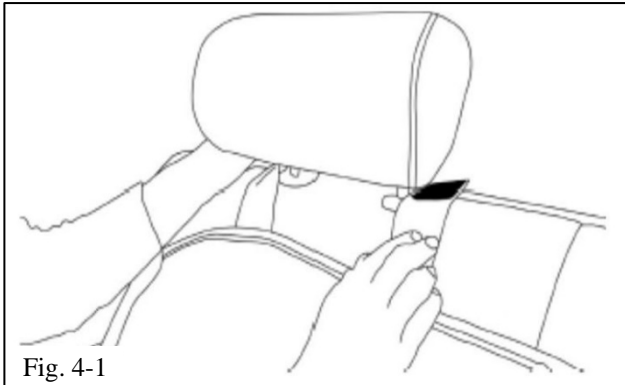


Fig. 4-1

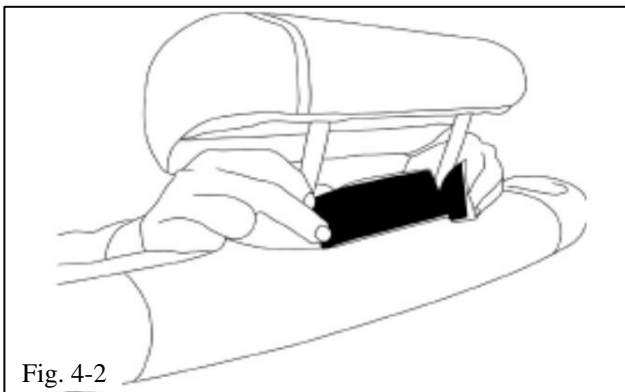


Fig. 4-2

5. Expose the Center Seatbelt

- (a) Expose the center seatbelt by detaching the hook and loop section highlighted (Fig. 5-1 & 5-2).

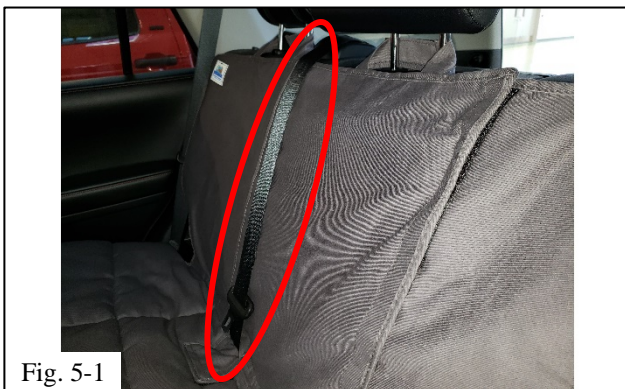



Fig. 5-1



Fig. 5-2

Checklist - these points **MUST** be checked to ensure a quality installation.

<u>Check:</u>	<u>Look For:</u>
<p><u>Accessory Function Checks</u></p> <ul style="list-style-type: none"><input type="checkbox"/> Correct part number has been installed <input type="checkbox"/> Child seat restraint functionality<input type="checkbox"/><input type="checkbox"/>	<p>Verify the part number on the package.</p> <p>Verify straps do not cover seat back child seat anchors.</p>
<p><u>Vehicle Function Checks</u></p> <ul style="list-style-type: none"><input type="checkbox"/><input type="checkbox"/><input type="checkbox"/>	
<p><u>Vehicle Appearance Check</u></p> <ul style="list-style-type: none"><input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.	<p>Ensure no damage (including scuffs and scratches) was caused during the installation process.</p> <p>(For PPO installations, refer to TMS Accessory Quality Shipping Standard.)</p>